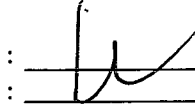
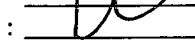


Date: Friday, 19/09/2008 2:48:22 PM  
 User: Linda Lacelle

Rush

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BELT GUIDE
Job Number	: 42132		
Estimate Number	: 13016		
P.O. Number	:	Part Number	: D36403
This Issue	: 19/09/2008 S.O. No. :	Drawing Number	: D3640 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 34559	Material	:
Written By	: 	Due Date	: 22/09/2008 Qty: 10 Um: Each
Checked & Approved By	: 		
Comment	: Est Rev:A New Issue 07-01-15 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MDLRINB075X1250	Delrin Bar
-----	-----------------	------------



Comment: Qty.: 0.4200 f(s)/Unit Total: 4.2000 f(s)

Black Delrin Bar

1.250" X .750"

BATCH: M14535

JML 08/09/19

(10)

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: Cut blank 3.8" long

JML 08/09/19

(10)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
-----	-------	--------------------------------



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA670 &amp; Dwg D3640 Rev: A

2-Deburr and Blend rad intersection with deburring tool.

JML 08/09/21

(10)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	----------------------------------------



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JML 08/09/21

5.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

JML 08/09/21 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 19/09/2008 2:48:23 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BELT GUIDE

Job Number: 42132

Part Number: D36403

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

ST 261

JP

08/09/22

(X6)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23

JP

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

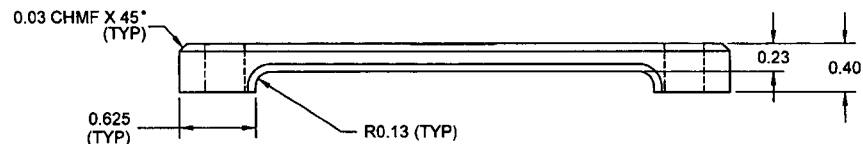
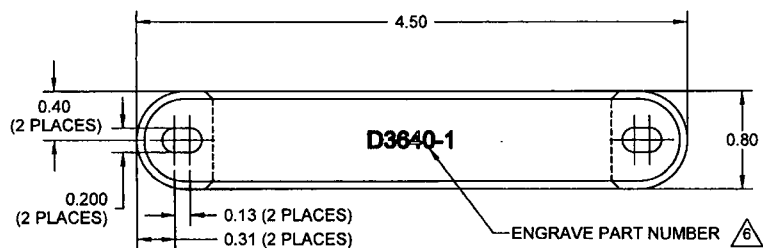
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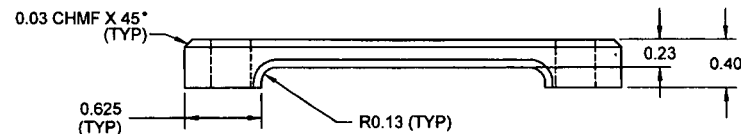
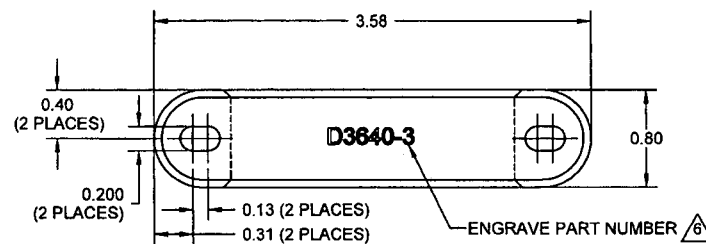
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B

A

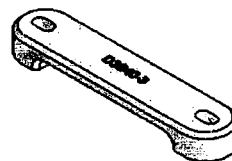


**D3640-1 BELT GUIDE**  
(WAS GENEVA P/N G10605-1)



**D3640-3 BELT GUIDE**  
(WAS GENEVA P/N G10605-2)

*W/O 42132*



- NOTES:**
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
  - 7) WEIGHT: 0.03 lbs

**RELEASED**  
07.07.27

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE; REPLACES G10605	LE	07.07.27
DESIGN	TS		
DRAWN	LE		
CHECKED	LE		
MFG. APPR.	LE		
APPROVED	LE		
DE APPR.	LE		
DATE	07.07.27		

<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWING NO. <b>D3640</b>	REV. A SHEET 1 OF 1
TITLE <b>BELT GUIDE</b>	SCALE 1:1
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

